MATERIAL: 316L STAINLESS STEEL, NICKEL BRAZED.
PRODUCT CONTACT SURFACE FINISH CODE PER ASME-BPE:

SF1: 20 μ in. (.5 μ m) Ra MAX SF4: 15 μ in. (.4 μ m) Ra MAX, ELECTROPOLISHED.

ALL EXTERNAL SURFACES SATIN FINISH.

MAXIMUM OPERATING CONDITIONS:

PRESSURE: TUBESIDE - 600 psi (41 bar) SHELLSIDE - 400 psi (28 bar)

(REFER TO SANITARY CLAMP MANUFACTURER

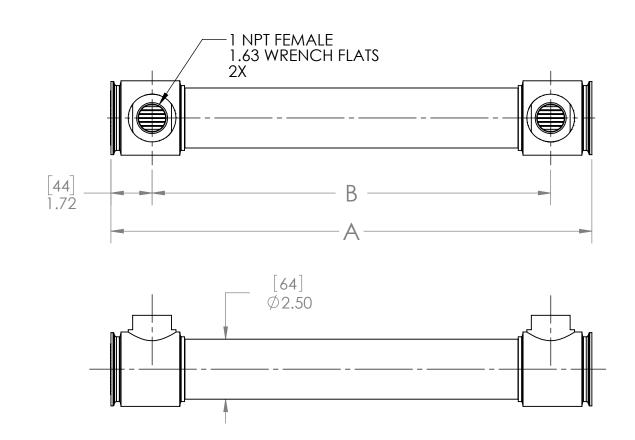
FOR CLAMP PRESSURE RATING)

TEMPERATURE: 800°F (425°C)
PRESSURE FOR STEAM SERVICE: 125 psi (8.6 bar)

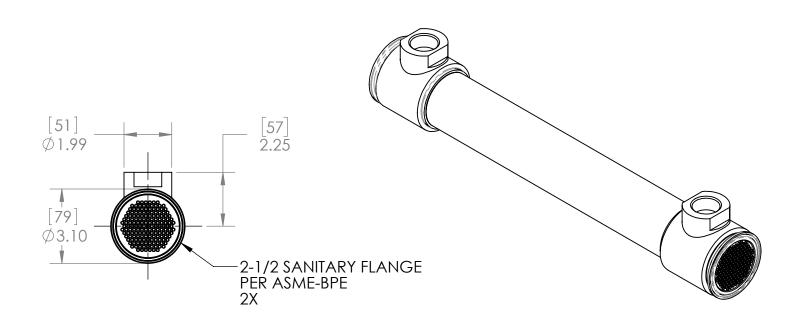
FLUID TEMPERATURE DIFFERENCE: $(T_{HOT})_{AVE} - (T_{COLD})_{AVE} \leq 125^{\circ}F (70^{\circ}C)$

FULLY DRÁINABLE ÓN TUBESIDE.

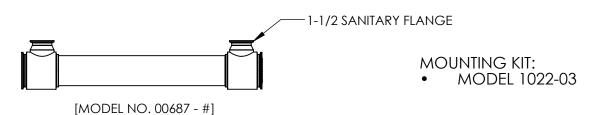
MATERIAL AND PROCESS CERTIFICATIONS PROVIDED.



- #	TUBE	TUBE LENGTH		PRODUCT CONTACT	DIMA		DIM B		WEIGHT EMPTY		TRANSFER AREA	
	COUNT	in	mm	SURFACE FINISH (NOTE 2)	in	mm	in	mm	lb	kg	ft²	m²
- 01	163	10.00	254	SF4	10.04	255	6.61	168	8.4	3.8	4.19	0.39
- 02		15.00	381		15.04	382	11.61	295	10.2	4.6	6.41	0.60
- 03		20.00	508		20.04	509	15.61	396	12	5.4	8.64	0.80
- 04		10.00	254	SF1	10.04	255	6.61	168	8.4	3.8	4.19	0.39
- 05		15.00	381		15.04	382	11.61	295	10.2	4.6	6.41	0.60
- 06		20.00	508		20.04	509	15.61	396	12	5.4	8.64	0.80
-13	37	10.00	254	SF4	10.04	255	6.61	168	8.8	4.0	1.87	0.17
-14		15.00	381		15.04	382	11.61	295	10.8	4.9	2.85	0.26
-15		20.00	508		20.04	509	16.61	422	12.8	5.8	3.83	0.36
-16		10.00	254		10.04	255	6.61	168	8.8	4.0	1.87	0.17
-17		15.00	381	SF1	15.04	382	11.61	295	10.8	4.9	2.85	0.26
-18		20.00	508		20.04	509	16.61	422	12.8	5.8	3.83	0.36
-19	163	25.00	635	SF4	25.04	636	21.61	549	14	6.4	10.86	1.01
-20		30.00	762		30.04	763	26.61	676	15.8	7.2	13.08	1.22
-21		25.00	635	SF1	25.04	636	21.61	549	14	6.4	10.86	1.01
-22		30.00	762		30.04	763	26.61	676	15.8	7.2	13.08	1.22
-23	37	30.00	762	SF4	30.04	763	26.61	676	16.8	7.6	5.80	0.54
-24		30.00	762	SF1	30.04	763	26.61	676	16.8	7.6	5.80	0.54
-25	163	40.00	1016	SF4	40.04	1017	36.61	930	19	8.6	17.78	1.65
-26		40.00	1016	SF1	40.04	1017	36.61	930	19	8.6	17.78	1.65
-27		6.21	157.73		6.25	159	2.82	72	8.4	3.8	2.60	0.24



ALSO AVAILABLE



ALL DIMENSIONS ARE IN INCHES [mm]

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THIRD ANGLE **PROJECTION**



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SHELL & TUBE HEAT EXCHANGER **60 SERIES SANITARY** SINGLE TUBESHEET, 1 NPT

MODEL NO.

00686 - #

DATE 2/14/2018 | SCALE | 1:4 | SHEET

1 OF 1

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